

Bios Integrator 110

User Manual



Bios

Driving a Higher Standard
in Flow MeasurementSM

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- ▣ Accuracy
- ▣ Reliability
- ▣ Convenience

Introduction

Congratulations! You've chosen the Bios Integrator™ 110 command, control and readout device. This powerful tool integrates Proven DryCal® Technology and a range of systems to make it easier than ever to perform in-house verifications and multi-setpoint calibrations of your analog mass flow devices.

Before you get started, we recommend taking a few moments to review this manual and familiarize yourself with your Integrator 110. If at any time you have questions regarding its operation, please contact Bios through our Web site (www.biosint.com), or call us at 973.492.8400 to speak with one of our knowledgeable customer support representatives.

About Your Integrator 110

The Integrator 110 is a microprocessor-based, two-channel device that powers, controls and integrates analog mass flow controllers (MFC) and mass flow meters (MFM), enabling them to be verified and calibrated by the Bios Met Lab® and Definer® Series of primary piston provers, which feature Proven DryCal® Technology. Please note that these products are referred to within your Integrator's menu screens as "DryCal".

One of the Integrator's channels controls and monitors the gas flow through an MFC, the other channel monitors the flow through an MFM.

Your Integrator 110 comes with the following:

- Power Cord
- PC Serial Cable
- Calibration Certificate (voltage and current)
- Manual

The rear panel is more complex. It features the following ports and switches for integrating various components (from left to right):

POWER INPUT. An IEC-320 power connector for A/C power operation with an integral On/Off power switch.

PC. A 9-pin female D-sub connector. Connects your Integrator 110 to your PC.

DRYCAL. A 9-pin female D-sub connector. Connects your Integrator 110 to your Bios Met Lab® Series primary piston prover.

AUX. An extra port that's currently not used, but may serve as an expansion port in the future.

MFM/EXPANSION PORT. A multi-function port. It's a 25-pin D-sub connector for attaching MFM cables (cables vary by MFM manufacturer; Bios offers various cable types for your convenience). It may also be used to "warm up" a mass flow device while you're simultaneously calibrating another device via the MFC port. If and when Bios enables the manipulation of additional devices, it will also serve as an expansion port.

MFC PORT. A 25-pin D-sub connector for attaching MFC cables (cables vary by MFC manufacturer; Bios offers various cable types for your convenience).

VALVE. An extra port that's currently not used, but may serve as an expansion port in the future.

FAN. A 25mm x 8mm cooling fan (exhaust) with a finger guard for your protection.

RESET SWITCH. A "hard" reset that returns your Integrator 110 to the main menu. Your settings for the current calibration process will be lost.

PROGRAM LOAD SWITCH. Allows you to "flash" upgrade your Integrator 110's firmware in order to take advantage of available upgrades.

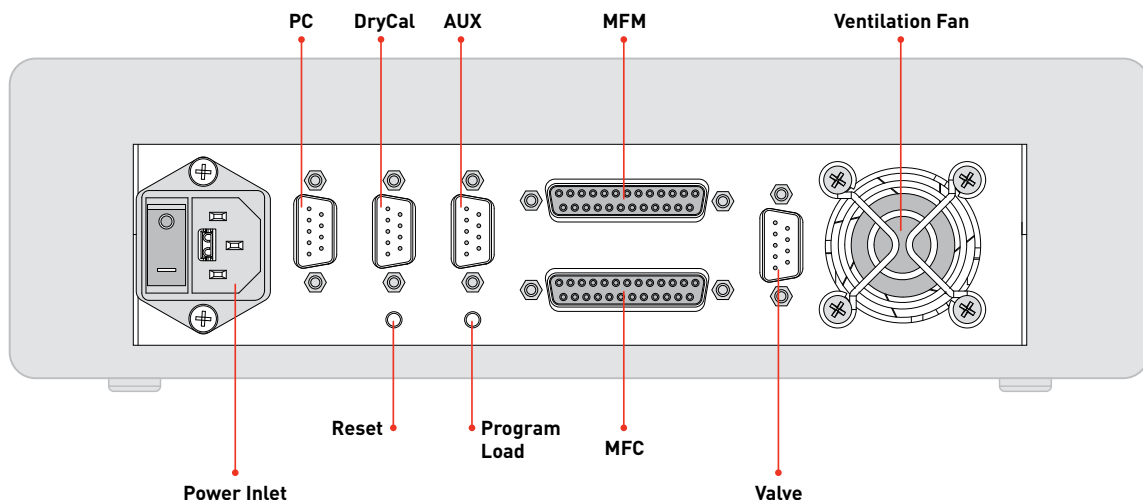
Using Your Integrator 110

Connectivity Diagram

Use Figure 3 to familiarize yourself with your Integrator 110's connectivity options.

Your Integrator 110 is equipped with three serial ports (RS-232). The PC port connects to your PC, the DryCal port to your Bios Met Lab and Definer Series primary piston prover, and the AUX port is an expansion port for future use as available. Two D-25 (D-Sub) ports are available for use with MFCs and MFMs. The program load switch enables you to flash upgrade your Integrator 110.

Figure 3 – Connectivity Diagram



The Main Menu: Three Modes of Operation

Your Integrator 110's main menu offers three modes of operation:

Control MFC. Allows you to create an MFC setpoint and read the MFC's output signal.

Compare MFC and DryCal. With the MFC as the device under test, you can create an MFC setpoint, read the MFC's output signal and then compare the output signal to your DryCal's flow measurements. A deviation percentage is displayed on your Integrator 110's screen.

Compare MFM and DryCal. With the MFC as the flow source and the MFM as the device under test, you can create an MFC setpoint to generate a specific flow rate, read your MFM's output signal and then compare the output signal to your DryCal's flow measurements. A deviation percentage is displayed on your Integrator 110's screen.

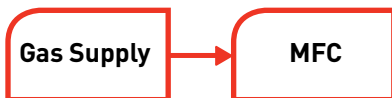
Input & Output Signal Check – Diagnostics

As a quality assurance measure, your Integrator 110 has a diagnostics function that enables you to review the setpoint and/or output signals from your mass flow device. Within certain menu screens (such as MFC Output), Diagnostics may be accessed during any of the three modes of operation by navigating to the “**Diag**” option, located in the bottom-right corner of the screen.

The signal levels reflect the MFC's setpoint and output flow rates, or MFM's output flow rate.

Control MFC: Operation One

MFC Control describes the mode of operation for controlling an MFC using your Integrator 110.



1. Attach the appropriate MFC cable into the MFC and your Integrator 110.
2. Connect your gas supply to the MFC.
3. Turn on your Integrator 110.
4. Once the splash screen ends, select “Control MFC” and press ENTER.
5. At “Input to MFC” select the analog signal, then navigate to “Next” and press ENTER.
6. At “Output from MFC” select the analog signal, then navigate to “Next” and press ENTER.
7. At “Connect MFC” select “Next” and press ENTER to begin “Checking Setup.” Your Integrator 110 will check the MFC's connection.
8. Upon successful setup, input the “MFC Full Scale Flow” value (the rated flow of the MFC) using the keypad, and press ENTER. Then, arrow down to select the flow units using the right and left arrows, then navigate to “Next” and press ENTER.
9. Input the “MFC Setpoint” (within the rated specification of the MFC) using the keypad, and press ENTER. Then, navigate to “Next” and press ENTER.
10. When the display begins flashing, your Integrator 110 is updating the MFC's output reading against the MFC's setpoint value.
11. To change the MFC's flow, navigate to BACK and press ENTER. Input the new “MFC Setpoint” and follow Steps 9 through 10 as prompted.

Compare MFC and DryCal: Operation Two

Compare MFC and DryCal describes the mode of operation for comparing an MFC to your Met Lab primary piston prover using your Integrator 110.

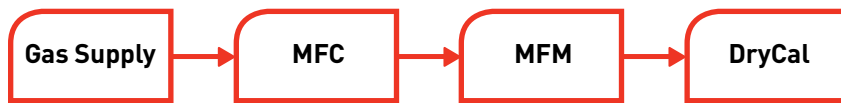


1. Attach the appropriate MFC cable into the MFC and your Integrator 110.
2. Attach the 9-pin cable into your DryCal and your Integrator 110.
3. Connect your gas supply to the MFC, connect the outlet of the MFC to the inlet of the DryCal.
4. Turn on your Integrator 110 and your DryCal. Make sure that your DryCal is set to read in sccm and the temperature correction matches that of the MFC under test.
5. Once the splash screen ends, select “Compare MFC and DryCal” and press ENTER.
6. At “Input to MFC” select the analog signal, then navigate to “Next” and press ENTER.
7. At “Output from MFC” select the analog signal, then navigate to “Next” and press ENTER.
8. At “Connect MFC and DryCal” select “Next” and press ENTER to begin “Checking Setup.” Your Integrator 110 will check the communication among all systems.
9. Upon successful setup, at “% Deviation” select the deviation type, then navigate to “Next” and press ENTER.
10. At “MFC Full Scale Flow” (the rated flow of the MFC) input the value using the keypad, and press ENTER. Then, arrow down to select the flow units using the right and left arrows, then navigate to “Next” and press ENTER.
11. Input the “MFC Setpoint” (within the rated specification of the MFC) using the keypad, and press ENTER. Then, navigate to “Next” and press ENTER.
12. When the display begins flashing, your Integrator 110 is updating the MFC’s output reading against the MFC’s setpoint value, and the DryCal’s flow measurement is recorded and updated. The deviation percentage between MFC and the DryCal is displayed.
13. To change the MFC’s flow, navigate to BACK and press ENTER. Input the new “MFC Setpoint” and follow Steps 11 through 12 as prompted.

Compare MFM and DryCal: Operation Three

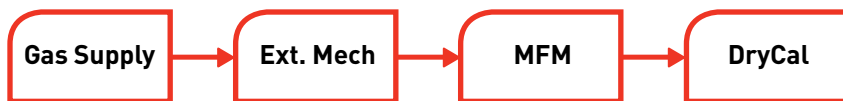
Compare MFM and DryCal describes the mode of operation for controlling flow through an MFM via an MFC or via an external device (i.e., needle valve, sonic nozzle) using your Integrator 110.

Via an MFC



1. Attach the appropriate MFC cable into the MFC and your Integrator 110.
2. Attach the appropriate MFM cable into the MFM and your Integrator 110.
3. Attach the 9-pin cable into your DryCal and your Integrator 110.
4. Connect your gas supply to the MFC, connect the outlet of the MFC to the inlet of the MFM, connect the outlet of the MFM to the inlet of the DryCal.
5. Turn on your Integrator 110 and your DryCal. Make sure that your DryCal is set to read in sccm and the temperature correction matches that of the MFC under test.
6. Once the splash screen ends, select "Compare MFM and DryCal" and press ENTER.
7. At "MFM Output Signal" select the analog signal, then navigate to "Next" and press ENTER.
8. At "MFM Flow Source" select "MFC" and press ENTER.
9. At "Input to MFC" select the analog signal, then navigate to "Next" and press ENTER.
10. At "Output from MFC" select the analog signal, then navigate to "Next" and press ENTER.
11. At "Connect MFC and MFM and DryCal" select "Next" and press ENTER to begin "Checking Setup." Your Integrator 110 will check the communication among all systems.
12. Upon successful setup, at "% Deviation" select the deviation type, then navigate to "Next" and press ENTER.
13. At "MFM Full Scale Flow" (the rated flow of the MFM) input the value using the keypad, and press ENTER. Then, arrow down to select the flow units using the right and left arrows, then navigate to "Next" and press ENTER.
14. At "MFC Full Scale Flow" (the rated flow of the MFC) input the value using the keypad, and press ENTER. Then, arrow down to select the flow units using the right and left arrows, then navigate to "Next" and press ENTER.
15. Input the "MFC Setpoint" (within the rated specification of the MFC) using the keypad, and press ENTER. Then, navigate to "Next" and press ENTER.
16. When the display begins flashing, your Integrator 110 is updating the MFM's output reading against the MFC's setpoint, and the DryCal's flow measurement is recorded and updated. The deviation percentage between MFM and the DryCal is displayed.
17. Press 'back' to change the flow to the MFM and repeat Steps 15 through 16 as prompted.

Via an External Device



1. Attach the appropriate MFM cable into the MFM and your Integrator 110.
2. Attach the 9-pin cable into your DryCal and your Integrator 110.
3. Connect your gas supply to the external mechanical device, connect the outlet of the external mechanical device to the inlet of the MFM, connect the outlet of the MFM to the inlet of the DryCal.
4. Turn on your Integrator 110 and your DryCal. Make sure that your DryCal is set to read in sccm and the temperature correction matches that of the MFC under test.
5. Once the splash screen ends, select "Compare MFM and ML" and press ENTER.
6. At "MFM Output Signal" select the analog signal, then navigate to "Next" and press ENTER.
7. At "MFM Flow Source" select "EXT Mechanical" and press ENTER.
8. At "Connect MFM and DryCal" select "Next" and press ENTER to begin "Checking Setup." Your Integrator 110 will check the communication among all systems.
9. Upon successful setup, at "% Deviation" select the deviation type, then navigate to "Next" and press ENTER.
10. At "MFM Full Scale Flow" (the rated flow of the MFM) input the value using the keypad, and press ENTER. Then, arrow down to select the flow units using the right and left arrows, then navigate to "Next" and press ENTER.
11. The flow indicated by Bios is recorded and updated in this step with a percentage deviation between MFM and DryCal readings.

Maintenance and Troubleshooting

Annual Calibration

Your Integrator 110 is a high precision voltage and current measuring device that is used to provide set points and read voltage and current signals from mass flow devices. As such, your Integrator 110's voltage and current settings should be calibrated at least annually by an ISO 17025 accredited calibration laboratory, such as Bios International.

Please note that while any ISO 17025-accredited gas flow measurement laboratory may be capable of calibrating your Integrator 110, Bios is the only authorized service center for Bios products. All Integrator 110 service and calibration is performed in our ISO 17025-accredited laboratory in New Jersey by experienced Bios personnel.

Turnaround time within Bios' facility is generally two weeks. For an expedite fee and as available, we will place your Integrator 110 "next on bench" for 48-hour turnaround. This means that an Integrator 110 received on Monday will be return-shipped on Wednesday and a Integrator 110 received on Friday will be return-shipped on Tuesday. Although we cannot guarantee successful expedited turnaround, we will make every effort to accommodate your request.

For a detailed explanation of our service process, expedite option and to obtain current calibration pricing, please contact Bios at 973.492.8400 or visit our web site at www.biosint.com.

Sending Your Integrator 110 to Bios

Please contact Bios for an RMA (return merchandise authorization) number before sending your Integrator 110 to our factory for annual calibration or other service. You can get an RMA number through our automated web-based system at <http://www.biosint.com/ContactUs/rmaform.aspx>, by email to service@biosint.com, or by telephone at 973.492.8400. Our web address is www.biosint.com.

Sending your Integrator 110 to Bios without an RMA number may result in return of the instrument without inspection or a substantial delay in service turnaround time.

When requesting your RMA number, provide your Integrator 110 serial number and revision level, as well as your full contact information. Also, please describe any product issues you may be experiencing. Please keep in mind that Bios will not begin evaluation and service of your Integrator 110 until you have accepted and approved, in writing, our formal RMA quote for service. This protects both you and Bios during this process and ensures a fair and efficient service experience.

If sending your Integrator 110 for warranty evaluation or repair, please contact Bios for troubleshooting assistance prior to shipment to our facility (see Troubleshooting).

Troubleshooting

If you should encounter any problems with your Integrator 110, please contact Bios Customer Service and provide a detailed description of your situation, including your Integrator 110 serial number, information about the flow source, the current calibration setup, environmental conditions during the test, the flow point or points that you're checking and an explanation of the issue you're experiencing.

With your help, our technical support team will attempt to resolve the situation over the phone and/or via email. If we're unable to do so, we'll issue you an RMA number for the prompt return of your Integrator 110 for evaluation.

Before contacting Bios with any problems, please verify the following:

- Is your Integrator 110 plugged into the appropriate power source and turned on?
- Are all of the appropriate cables plugged into the devices under test?
- Are all of the appropriate cables plugged into your Integrator 110?
- Are you using the correct setups (voltage and/or current) for devices you're operating?
- Is your Bios DryCal Series primary piston prover powered on?
- Are your DryCal settings correct? For example, standardized flow, standardizing temperature, Sensor Factors, etc.
- Is your gas supply on?
- Are all the pneumatic connections correct and tight?

Bios will make every attempt to verify your issue, as we want you to get the most out of your Integrator 110. However, if you've shipped your Integrator 110 to Bios for an issue that we're unable to verify – or, if we determine that the issue is application-related rather than product-related – we reserve the right to charge an evaluation fee at prevailing labor rates.

Shipping

When shipping your Integrator 110, please ensure that the packaging is adequate to protect the instrument. Whenever possible, your Integrator 110 should be shipped in its original packaging or within a hard case, such as a Pelican carrying case (available for purchase from Bios). We highly recommend using a standard freight carrier (e.g., FedEx, UPS) that supplies tracking numbers and insuring the product against damage in transit.

Bios is generally not responsible for freight cost associated with shipments to and from Bios, except in certain instances; please contact Bios for information before initiating a shipment.

Bios is not responsible for damage that occurs during shipment.

Pin Configuration (25-pin D-Sub)

Below is a table for the pin assignments for the MFC and MFM.

(Connector is on the back of the Integrator. Customers may use this to fabricate cables to connect to their MFC/MFMs or may purchase cables from Bios International)

Pin No.	Description
1	Power Ground
2	N/C
3	Signal Ground
4	+ 15V_1.7A, MFC /MFM Power
5	GND2
6	N/C
7	N/C
8	N/C
9	N/C
10	N/C
11	N/C
12	Signal Voltage in MFC/MFM
13	N/C
14	N/C
15	Signal Voltage out MFC
16	N/C
17	N/C
18	Signal Current out MFC
19	N/C
20	N/C
21	N/C
22	Signal Current in MFC/MFM
23	-15V_1.7A, MFC/MFM Power
24	N/C
25	N/C

N/C = no connection

MFC/MFM Power Connections

A. + 15 VDC Supply Voltage

- Positive, pin 4
- Negative, pin 1

B. – 15 VDC Supply Voltage

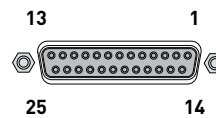
- Negative, pin 23
- Positive, pin 1 (jumper pin 1 to pin 5)

C. 30 VDC Supply Voltage

- Positive, Pin 5 (jumper pin 4 to pin 23)
- Negative, pin 1

Drawing of MFC/MFM Connector on back of Integrator

25- pin D-Sub
(Female on Integrator 110)



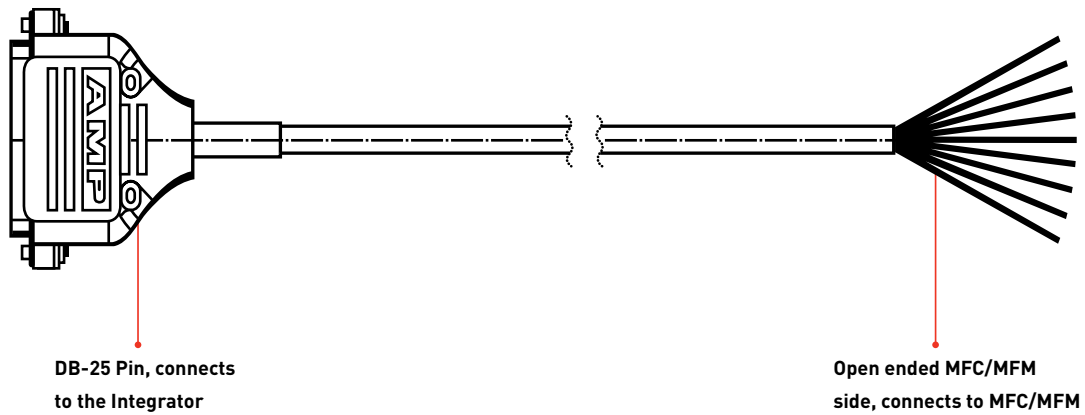
Make a MFC/MFM Cable

Two MFC/MFM cables are supplied to a user with an Integrator 110.

The Integrator 110 side of the cable is connected to a fixed female DB25 pin.

The MFC/MFM side of the cable is left open-ended for the users to configure and connect to their MFC/MFM connector. This side can be connected to a DB15, DB9, DB25 etc based on the type of MFC/MFM pin connector. There are a total of nine terminals brought out for the users to configure their own cable.

Figure 4 – MFC/MFM Cable



DB25 Pin Designation

Configure your MFC/MFM cable as the connection table below.

Pin No.	Description	Wire Color
1	Power Ground	Black
2	N/C	
3	Signal Ground	White
4	+ 15V_1.7A, MFC /MFM Power	Red
5	GND2	Brown
6	N/C	
7	N/C	
8	N/C	
9	N/C	
10	N/C	
11	N/C	
12	Signal Voltage from MFC/MFM	Yellow
13	N/C	
14	N/C	
15	Signal Voltage to MFC	Orange
16	N/C	
17	N/C	
18	Signal Current to MFC	Green
19	N/C	
20	N/C	
21	N/C	
22	Signal Current from MFC/MFM	Blue
23	-15V_1.7A, MFC/MFM Power	Purple
24	N/C	
25	N/C	

N/C = no connection

Special Notes:

A. + 15 VDC Supply Voltage

- Positive/+15 V, pin 4
- Negative/ Power ground, pin 1

B. – 15 VDC Supply Voltage

- Negative/-15 V, pin 23
- Positive/ Power ground, pin 1 (jumper pin 1 to pin 5)

C. 30 VDC Supply Voltage

- Positive/30 V, Pin 5 (jumper pin 4 to pin 23)
- Negative, pin 1

The jumpers for – 15 V/ 30 V are not connected at the Integrator side. Make connection at the MFC/MFM side

D. Signal Voltage from MFC/MFM and Signal Voltage to MFC are 0-5VDC or 1-5 VDC

E. Signal Current from MFC/MFM and Signal Current to MFC are 0 – 20 miliAmp DC or 4-20 miliAmp DC

F. Signal ground and power ground are connected at the Integrator side.

G. N/C implies No Connection

Integrator 110 Specifications

Input	
Power:	90-264 VAC, 47-53 Hz.
Operating Temperature:	0-50°C
Storage Temperature:	-20 - 85°C
Communication Ports:	9-pin D-Sub (RS232)
MFC Electrical Connection:	25-pin D-Sub
MFM Electrical Connection:	25-pin D-Sub
Optional Valve Electrical Connection:	9-pin D-Sub
MFC/MFM:	4-20 ma, 0-20 ma, 1-5 V or 0-5 V

Output	
Power Supply:	+/- 15 VDC or 30 VDC
Current:	4-20 ma, 0-20 ma
Resolution:	0.4 micro-amp
Uncertainty:	.015% Full Scale
Voltage:	1-5 V, 0-5 V
Resolution:	0.1 mVDC
Uncertainty:	.015% FS

Limited Warranty

The Bios Integrator 110 is warranted to the original end user to be free from defects in materials and workmanship under normal use and service for a period of one year from the date of purchase as shown on the purchaser's receipt. If your Integrator 110 was purchased from an authorized reseller, a copy of an invoice or packing slip showing the date of purchase may be required to obtain warranty service.

The obligation of Bios International Corporation under this warranty shall be limited to repair or replacement (at our option), during the warranty period, of any part that proves defective in material or workmanship under normal use and service, provided the product is returned to Bios International Corporation, transportation charges prepaid.

Notwithstanding the foregoing, Bios International Corporation shall have no liability to repair or replace any Bios International Corporation product:

1. That has been damaged following sale, including but not limited to damage resulting from improper electrical voltages or currents, defacement, misuse, abuse, neglect, accident, fire, flood, terrorism, act of God or use in violation of the instructions furnished by Bios International Corporation;
2. When the serial number has been altered or removed; or,
3. That has been repaired, altered or maintained by any person or party other than Bios International Corporation's own service facility or a Bios authorized service center, should one be established.

This warranty is in lieu of all other warranties, and all other obligations or liabilities arising as a result of any defect or deficiency of the product, whether in contract or in tort or otherwise. All other warranties, expressed or implied, including any implied warranties of merchantability and fitness for a particular purpose, are specifically excluded.

In no event shall Bios be liable for any special, incidental or consequential damages for breach of this or any other warranty, express or implied, whatsoever.

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